



- A. When choosing mounting locations for all applications make sure that there are no braces, components or wiring underneath the bed that can be damaged as a result of drilling into the bed. In pick-up truck installations the Bed Bolts should be positioned in any lower channel of the bed (refer to diagram on the home page); this will ensure that the Bed Bolts remain below the surface of the bed.
- B. Determine the right and left mounting location for each Bed Bolt by carefully measuring an equal distance from each side of the bed. The front and rear mounting locations should all be the same distances from the front and rear of the bed respectively. This is essential to guarantee proper load capacity for each Bed Bolt and for proper secured load weight distribution for the vehicle.

Pick-up truck installation:

1. After determining and marking the location for each Bed Bolt use the pointed steel chisel and hammer to make an indentation for the drill bit.
2. At each of the indentations drill a 3/8" pilot hole
3. At each of the 3/8" holes drill a 3/4" hole. (Do not attempt to drill with the 3/4" bit without first drilling the 3/8" pilot hole - failure to do so may result in damage to the truck bed, drill or drill bit).
4. Insert the Bed Bolt with the eye bolt attached into each location.
5. From underneath the bed, attach the following components to the protruding end of the Bed Bolt in the following order: flat washer, lock washer and hex nut.
6. Securely tighten with a 1 1/8" deep socket.
7. In some single person installations it may be necessary to prevent the Bed Bolt from rotating during the tightening procedure.

